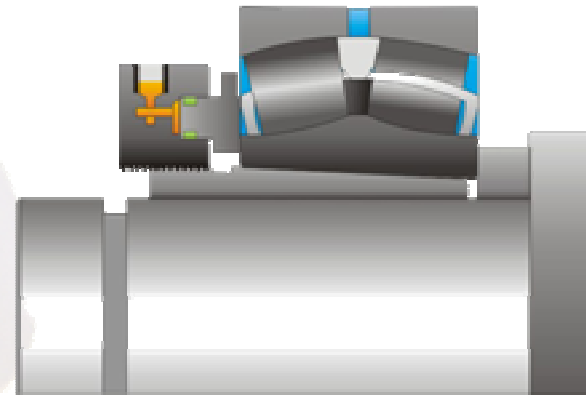
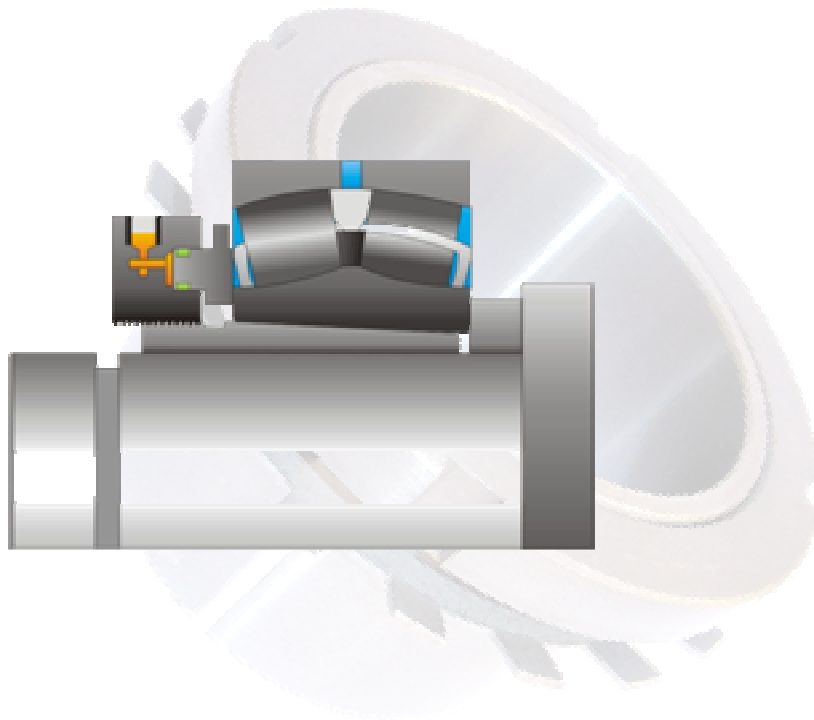


Withdrawal Sleeve Disassembling with Hydraulic Nut

- Use a hydraulic nut with the withdrawal sleeve thread measure to disassemble.
 - Example: AHX320 Sleeve, HMV 22 E Hydraulic Nut.
- Tap the hydraulic nut on the withdrawal sleeve thread using a (CPR) pin spanner, until the piston touches the bearing internal ring.
- Pump oil to the hydraulic nut until the sleeve is free.



Withdrawal Sleeve Disassembling with Hydraulic Nut



Withdrawal Sleeve Disassembling with Hydraulic Nut

- Usually, the withdrawal sleeve is ejected only with the oil pressure, so it is necessary to leave the shaft nut (lid) tapped to avoid accidents.
- Link the hydraulic pumps to the sleeves connections (two pumps or a pump with two hoses will be needed).
- The oil is injected between the sleeve and the shaft by a duct and between the sleeve and the bearing by another one.
- Pump oil to the Hydraulic Pump until the sleeve is free. If the sleeve does not leave it is possible to use a nut at the sleeve thread to help withdrawing.

